



TEST REPORT

According to ANSI/IES LM-80-15

For

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Part Number: HL-A-4014H489W-S1-HR3-DM-HL

Number of Units: 25

Case Temperature: >53°C

Ambient Temperature: >50°C

Life Test Drive Current: 60mA

Measurement Current: 60mA

Data Set 2: 105°C, 60mA

Part Number: HL-A-4014H489W-S1-HR3-



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2 - Summary of Test Result

Data Set:	Sample Size	Failures Observed:	Test Interval	Test Duration	
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3 - Test Data

3.1 Data Set 1, 55°C, 60mA (Lumen Maintenance)

No.	(lm)	Lumen Maintenance (%)					
	0hr(Initial)	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs
1	24.60	100.28	99.88	99.76	99.47	99.27	99.07
2	24.68	100.20	99.92	99.80	99.64	99.43	99.31
3	25.25	100.12	99.92	99.72	99.56	99.37	99.09
4	25.25	100.08	99.88	99.72	99.56	99.29	99.05
5	24.93	100.24	100.16	99.84	99.68	99.56	99.28
6	25.55	100.20	99.96	99.57	99.22	99.02	98.79
7	24.89	100.00	99.76	99.48	99.16	98.92	98.71
8	25.13	100.28	99.96	99.72	99.40	99.12	98.85
9	24.84	100.36	100.20	99.88	99.60	99.44	99.15
10	25.20	99.88	99.60	99.29	99.05	98.85	98.65
11	24.84	100.24	99.96	99.68	99.44	99.19	98.95
12	25.56	100.04	99.88	99.53	99.30	99.02	98.83
13	24.92	100.12	99.96	99.68	99.48	99.32	99.16
14	25.01	99.84	99.44	99.16	98.92	98.64	98.44
15	25.65	100.16	99.92	99.73	99.45	99.30	99.10
16	25.00	99.88	99.56	99.20	98.92	98.64	98.52
17	25.06	100.20	99.88	99.76	99.56	99.40	99.24
18	25.13	100.32	99.92	99.68	99.40	99.20	99.01
19	25.05	99.88	99.72	99.48	99.32	99.08	98.88
20	24.90	100.20	99.96	99.76	99.60	99.36	99.20
21	24.98	100.08	99.92	99.60	99.40	99.20	98.88
22	25.27	99.96	99.84	99.53	99.33	99.09	98.85
23	25.54	99.84	99.65	99.45	99.26	99.10	98.86
24	25.45	99.92	99.72	99.61	99.41	99.14	98.86
25	25.04	99.92	99.56	99.52	99.28	99.04	98.84
Avg.	25.11	100.09	99.85	99.61	99.38	99.16	98.94
Med.	25.05	100.12	99.88	99.68	99.40	99.19	98.88
st dev	0.28	0.16	0.18	0.19	0.21	0.23	0.23
Min.	24.60	99.84	99.44	99.16	98.92	98.64	98.44
Max.	25.65	100.36	100.20	99.88	99.68	99.56	99.31



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3.2 Data Set 1, 55°C, 60mA (Forward Voltage)

No.	Forward Voltage (V)						
	0hr(Initial)	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs
1	3.074	3.091	3.092	3.090	3.100	3.097	3.084
2	3.093	3.082	3.091	3.087	3.077	3.082	3.096
3	3.084	3.074	3.086	3.102	3.101	3.071	3.082
4	3.109	3.091	3.102	3.097	3.088	3.097	3.105
5	3.076	3.078	3.109	3.106	3.087	3.105	3.100
6	3.082	3.105	3.101	3.078	3.101	3.091	3.092
7	3.091	3.080	3.086	3.074	3.089	3.094	3.077
8	3.086	3.072	3.073	3.065	3.092	3.082	3.106
9	3.105	3.091	3.094	3.093	3.094	3.091	3.091
10	3.097	3.084	3.097	3.114	3.083	3.104	3.096
11	3.102	3.103	3.101	3.102	3.094	3.109	3.095
12	3.082	3.074	3.087	3.083	3.091	3.104	3.102
13	3.088	3.084	3.084	3.079	3.077	3.108	3.098
14	3.107	3.088	3.087	3.084	3.103	3.101	3.092
15	3.093	3.084	3.106	3.106	3.079	3.092	3.106
16	3.095	3.095	3.123	3.119	3.099	3.083	3.092
17	3.080	3.078	3.089	3.094	3.081	3.109	3.095
18	3.070	3.072	3.079	3.090	3.109	3.079	3.077
						3.094	3.076

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3.4 Data Set 2, 105°C, 60mA (Lumen Maintenance)

No.	(lm)	Lumen Maintenance (%)					
	Ohr(Initial)	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs
26	25.66	99.96	99.53	99.38	99.06	98.79	98.56
27	24.89	100.08	99.56	99.32	99.08	98.83	98.59
28	25.64	100.08	99.84	99.45	99.18	98.95	98.75
29	25.25	100.20	99.96	99.80	99.60	99.37	99.05
30	25.66	100.16	99.96	99.57	99.30	99.06	98.87
31	25.40	99.76	99.61	99.21	98.98	98.78	98.54
32	24.37	100.12	99.88	99.59	99.38	99.14	98.93
33	25.85	100.19	99.85	99.54	99.30	99.07	98.80
34	25.20	100.08	99.88	99.52	99.29	99.01	98.73
35	25.66	100.19	99.81	99.45	99.18	98.91	98.64
36	24.86	100.12	99.92	99.56	99.28	99.07	98.75



3.5 Data Set 2, 105°C, 60mA (Forward Voltage)

No.	Forward Voltage (V)						
	0hr(Initial)	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs
26	3.084	3.082	3.086	3.084	3.084	3.093	3.094
27	3.088	3.086	3.087	3.103	3.091	3.105	3.092
28	3.108	3.118	3.117	3.109	3.099	3.106	3.095
29	3.091	3.093	3.073	3.080	3.088	3.093	3.095
30	3.074	3.072	3.075	3.092	3.084	3.100	3.097
31	3.095	3.091	3.102	3.106	3.099	3.095	3.105
32	3.086	3.084	3.091	3.115	3.100	3.102	3.109
33	3.070	3.070	3.079	3.077	3.086	3.089	3.086
34	3.103	3.099	3.103	3.103	3.096	3.092	3.099
35	3.105	3.105	3.103	3.101	3.091	3.107	3.084
36	3.097	3.097	3.101	3.101	3.100	3.108	3.099
37	3.097	3.095	3.096	3.095	3.096	3.101	3.099
38	3.088	3.091	3.091	3.103	3.090	3.081	3.097
39	3.082	3.082	3.091	3.108	3.096	3.092	3.081
40	3.101	3.101	3.105	3.106	3.093	3.104	3.098
41	3.088	3.091	3.098	3.095	3.090	3.110	3.098
42	3.074	3.076	3.082	3.098	3.098	3.093	3.098
43	3.084	3.084	3.089	3.083	3.087	3.090	3.097
44	3.084	3.082	3.092	3.103	3.108	3.095	3.091
45	3.063	3.065	3.075	3.087	3.110	3.107	3.107
46	3.109	3.118	3.106	3.102	3.099	3.093	3.090
47	3.063	3.065	3.074	3.086	3.086	3.107	3.085
48	3.086	3.086	3.099	3.103	3.096	3.100	3.096
49	3.099	3.099	3.102	3.098	3.097	3.082	3.097
50	3.084	3.084	3.087	3.091	3.087	3.080	3.092
Avg.	3.088	3.089	3.092	3.097	3.094	3.097	3.095
Med.	3.088	3.086	3.091	3.101	3.096	3.095	3.097
st dev	0.013	0.014	0.012	0.010	0.007	0.009	0.007
Min.	3.063	3.065	3.073	3.077	3.084	3.080	3.081
Max.	3.109	3.118	3.117	3.115	3.110	3.110	3.109



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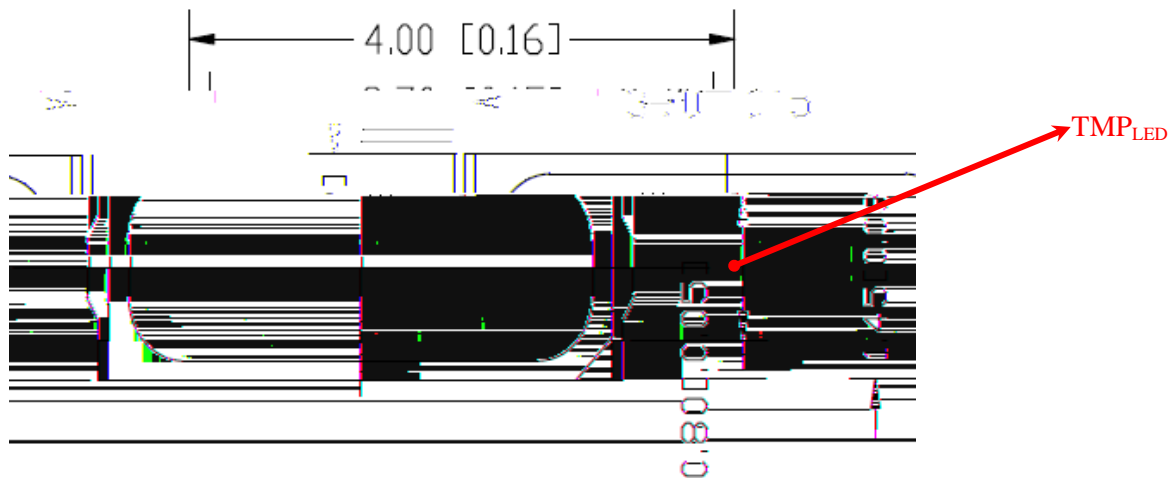
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3.6



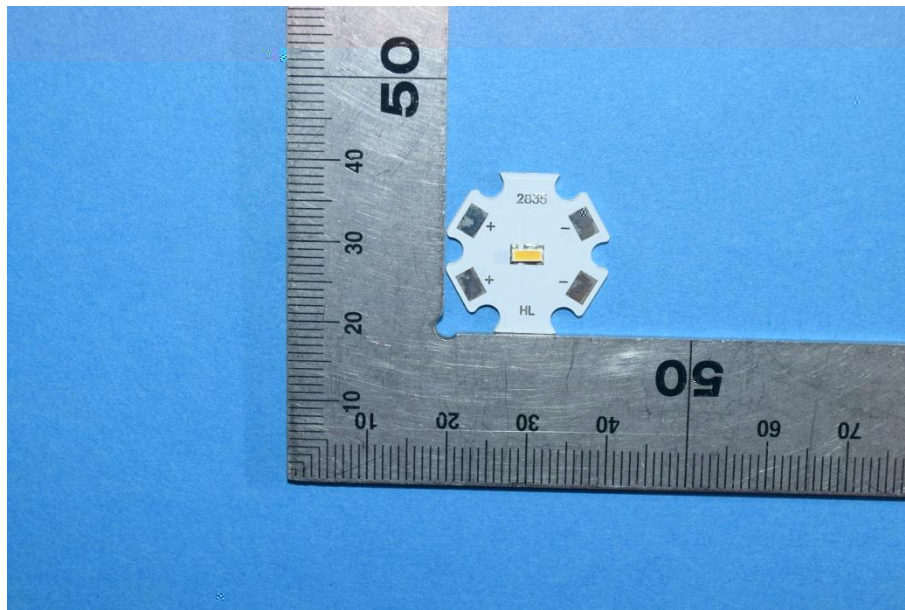
4 - DUT Photo

4.1 Mechanical Dimensions



All dimensions are in millimeter

4.2 DUT Photo





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Directions

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